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SAFETY CAGE SPECIFICATION USE IS

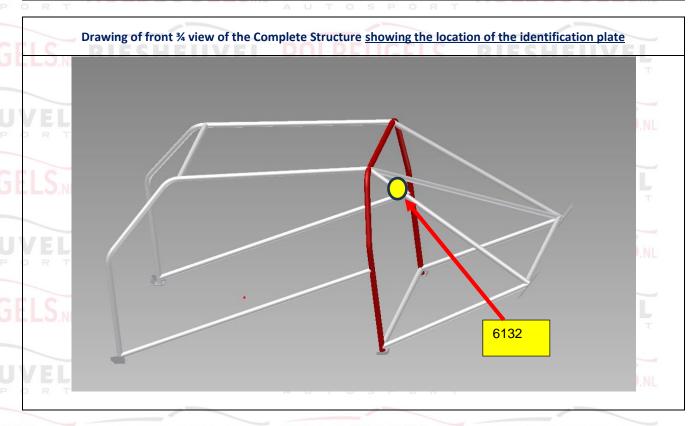
Biesheuvel Autosport is a certified company for installations off roll-bars

This roll bar is built in under Annexe J artikel 253 self construction

EUVEL	Safety Cage Manufacturer	Biesheuvel Autosport POLICEIC
SPORT	Address	Rijksweg 37
UGELS		4255 GE Nieuwendijk Netherlands BIESHEUVEL
	Phone n° + Email	0031 183 403400 info@biesheuvel.nl
S P O R T	KULBEUGELS	O.N. BIESHEUVEL KULBEUGELS.NL

The structure shown on this form is manufactured for the following vehicle:

L	Make	OPEL TOSPOR	Model	ASCONA B	Year/Model Identifier	<u>1978</u>
	Vehicle H *if applica	omologation Number(s)* able	B	Historic Nr 5118	ROLBEUGE	LSNI



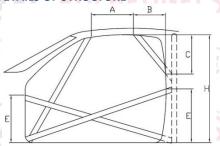




6132

mm





A = mm

B=

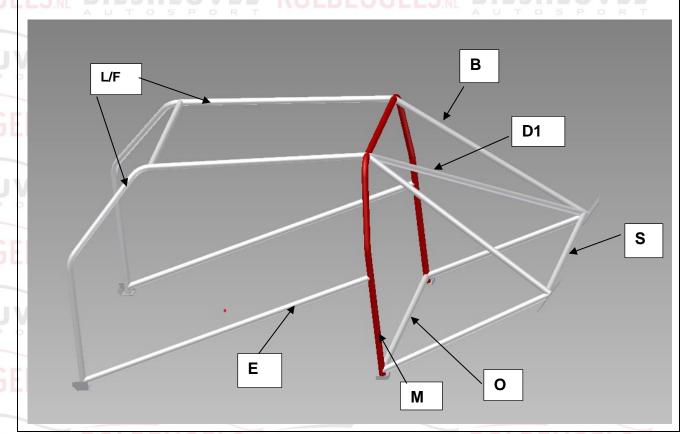
BIESHEUV

(E is highest figure only)

All Dimensions $\pm 5 \text{mm}$

Method of attachment to Body Shell	<u>To screw</u>	
Weight of Safety Cage, inc. fastenings	<u>25</u>	ROLBEUGELS

LABELLED DRAWING OF THE SAFETY CAGE STRUCTURE SHOWING ALL TUBING DIMENSIONS







6132

ROLBEUGELS BIESHEUVEL ROLBEUGELS

All Dimensions <u>+</u> 0.1mm		R T Show location of each type on drawing S P O R T			
Tube / Member	Label	Grade of Steel	External Diameter (OD)	Wall Thickness	Min. Tensile Strength
Main Rollbar	<u>M</u>	E235EN/10305-1	45.0 mm	2.5 Mm	480 N/mm
Front/Lateral Rollbar	<u>L/F</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Backstays	<u>B</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Main rollbar Diagonal members	0 S P	CRT	mm	A U Mm O S	P O R N/mm
Backstay Diagonal members	<u>D1</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Roof Reinforcements	LU <u>c</u> JI	LO.NL BIE	O S P O R	Mm	N/mm
Doorbars	<u>E</u>	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
Windscreen Pillar Reinforcements	HEU	VEL ROL	BEUGHN	Mm	N/mm
Harness Bar	O S P	E235EN/10305-1	40.0 mm	2.0 Mm	480 N/mm
OPTINAL TUBES	ELICE	CDIE	mm	Mm	N/mm
OPTINAL TUBES	0	E235EN/103050-1	40.0 pmm	2.0 Mm	480 N/mm
			mm	Mm	N/mm
S.N. BIES	HEU	VEL ROL	BEUGmmLS	Mm) F	N/mm
A 0 1			mm	mm	N/mm
TE DOLD	FILE		mm	mm FI	N/mm

Total length of all tubes < 40 mm OD	mm	15 m maximum
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ROI BELIGEI S.

BIESHEUVEL

ROLBEUGELS. N

EUGELS BIESHE

ROLBEUGELS.NI

BIESHEUVEL

HEUVEL

ROLBEUGELS

BIESHEUVEL

ROLBEUGELS.N

BEUGELS

BIESHEUVEL

ROLBEUGELS.NL

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Page 3





6132

PHOTO1 BIESHEUVEL KUL

PHOTO 1 FRONT ¾ VIEW OF CAGE



REAR ¾ VIEW OF CAGE



PHOTO 3
VIEW FROM SIDE OF CAR



PHOTO 4
MAIN ROLLBAR TO FLOOR ATTACHMENT



PHOTO 5
REAR BACKSTAY TO BODYSHELL ATTACHMENT



PHOTO 6
FRONT ROLLBAR TO FLOOR ATTACHMENT







6132

PHOTO 7



PHOTO 8
MAIN ROLLBAR TO "B" PILLAR ATTACHMENT



PHOTO 9
ATTACHMENT TO FRONT SUSPENSION



PHOTO
Chassis Identification Number



PHOTO 10
ANTI-INTRUSION DOORBAR - DRIVER



PHOTO 11 ANTI-INTRUSION DOORBAR – CO-DRIVER



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Biesheuvel Autosport Installation Number

6132

PHOTO 12 SHOULDER HARNESS ATTACHMENT - DRIVER



PHOTO 13 SHOULDER HARNESS ATTACHMENT – CO DRIVER



PHOTO 14
LOCATION OF INDENTIFICATION PLATE



PHOTO 16
DETAILS OF INDENTIFICATION PLATE



PHOTO 17 OTHER DETAILS OF CAGE



PHOTO 18
OTHER DETIALS OF CAGE







6132

V.I.N. or Chassis Identification Number	8155014784 UVEL ROLBEUGELS	
Safety cage identification Number	6132	

MANUFACTURER'S DECLARATION AND DETAILS:

I declare that the Safety Cage Structure described on this form and fitted to the vehicle described above:

- was constructed and installed in accordance with the specifications and design shown herein.
- has been manufactured so that all aspects of the Safety Cage design, including configuration and strength requirements and welded and demountable joints and mountings, will be in conformity with the requirements of the FIA Homologation Regulations for Safety Cages.
- has been identified by an engraved plate bearing the name or logo of the manufacturer, (Biesheuvel Autosport)

Manufacturer's Name	Biesheuvel Autosport	AUTOSPORT
Address	Rijksweg 37	ROLBELIGELS
YEL ROLBEUGEL	4255 GE Nieuwendijk	RULDEUGELS.NL
TIC DIEGUEIN	<u>Netherlands</u>	DIE CHIEGHIVEI
Phone n° + Email T O 5 P O F	0031 183 403400 info@biesheuvel.nl	A U Manufacturer Stamp T
/EL ROLBEUGEL	BIESHEUVEL Insert signature heres PORT	ROLBEUGELS.NL
Name of Signatory#:	N Biesheuvel	BIESHEUVEL

MANUFACTURER'S AGENT: (For Safety Cages installed by an Agent)

The following Agent is authorised to act on the manufacturer's behalf to install this Safety Cage design.

Agent's Name	GB Metaal Techniek
Address B ESHEUV	Bredesteeg 2 BFUGELS NL BIESHEUVEL
	4255 GH Nieuwendijk
VEL ROLBEUGEL	Netherlands ESHEUVEL ROLBEUGELS NI
Phone n° + Email	0031 622607952 info@rolbeugels.nl

Instructions to the installer of the Safety Cage

EL ROLBEUGELS.NL BIESHEUVEL ROLBEUGELS.NL